



Dart Aerospace Ltd.  
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**D3508-13**  
**Job Sheet 172824**



Part No: D3508-13

Job Qty: 14 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No: Reference SO 3501

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: **SOLD**

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 90    | Start up Operation | 14 Ea  | 3/10/18    | 3/10/18  | 0.00      | 0.00    | Start Up Waterjet     |           | 2x 18/02/24         |
| 100   | Waterjet           | 14 pcs | 3/10/18    | 3/10/18  | 0.00      | 1.16    | Waterjet1             |           | 2x 18/02/24         |
| 120   | QC                 | 14 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC8                   |           | 38                  |
| 130   | Brake NC           | 14 pcs | 3/10/18    | 3/10/18  | 0.30      | 0.28    | Brake NC 1            |           | 9-88                |
| 140   | QC                 | 14 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC5                   |           | 2B                  |
| 150   | Large Fab          | 14 pcs | 3/10/18    | 3/10/18  | 0.00      | 3.46    | Large Fab 1           |           | DAS                 |
| 160   | QC                 | 14 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC10                  |           | 38 DAS              |
| 170   | QC                 | 14 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC5                   |           | 9-88 38             |
| 180   | Powdercoat         | 14 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.25    | Powdercoat3           |           | BR DAS 9-88         |
| 190   | QC                 | 14 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.00    | QC3                   |           | 11 MAR 12 2018      |
| 200   | Packaging          | 14 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.00    | Packaging3-1          |           | BR 9-88 07-12       |
| 210   | QC21-SA            | 14 Ea  | 3/12/18    | 3/12/18  | 0.00      | 0.00    | QC21                  |           | 21 9-88 MAR 12 2018 |

M136316 START: 11:35 O.V.T. 320° FINISH 12:05

### Job BOM

| Part / Item | Component Name     | Quantity            | Operation             | Container |
|-------------|--------------------|---------------------|-----------------------|-----------|
| M304S20GA   | 304/316 .040 Sheet | 2.4080 sf (.172 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S20GA      | 2        | 169       | 0         |

Date: 02/24/18

Inspector:  
Revision: D3508  
Serial No/Batch: S045060  
Job No: 172824  
Part: D3508-13



Container No: S045060

AEROSPACE

**DART**

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| Part Specifications |             |                                |                |      |                  |
|---------------------|-------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Wearplate   | 8.380inches $\pm$ 0.030        | 8.410<br>8.350 |      |                  |
| 2                   | Wearplate   | 5.625inches $\pm$ 0.010        | 5.635<br>5.615 |      |                  |
| 3                   | Wearplate   | 0.375inches $\pm$ 0.010        | 0.385<br>0.365 |      |                  |
| 4                   | Wearplate   | 2.813inches $\pm$ 0.010        | 2.823<br>2.803 |      |                  |
| 5                   | Wearplate   | 2.063inches $\pm$ 0.010        | 2.073<br>2.053 |      |                  |
| 6                   | Wearplate   | 0.187inches + 0.005<br>- 0.001 | 0.192<br>0.186 |      |                  |
| 7                   | Wearplate   | 0.300inches $\pm$ 0.010        | 0.310<br>0.290 |      |                  |
| 8                   | Wearplate   | 0.300inches $\pm$ 0.010        | 0.310<br>0.290 |      |                  |

Plex 2/22/18 12:06 PM Dart.Gagnon.Michelle